Work Orde		271		*87	271*		•		,			Page 1
Revision ID:	D412-702-34			Accept	*N900	1040	100)*	Setup	Start Stop	1 🔾	S1* S2*
	7/06/12	Start Qty: 2.00 Req'd Qty: 2.00	* ? * * ? *		Cust Item Customer		•				IV.	
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		Date:			Run	Start Stop	· IV	R1* R2*
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Work Ord				*872	71*						Page 2
Item ID:	D412-70	02-343		Accept	*N900	040	100) *	Setup Sta	rt *N	S1*
Revision ID: Item Name:	5-Man F	wd Facing Shoulder Harness,	3 point						Sto	^{yp} *N	S2*
Start Date: Required Date:	7/06/12 8/10/12	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:					
Reference:	.,								Run Sta	irf Jaka	5 44
Approvals:	Process	s Plan:	Date:	Tooling:	D:	ate:				1/1	R1 ^
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QC21- Final Inspection - Work Order Release

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Quality Control

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W/O:			W	ORK ORDER CHANGI	ES						
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes I	40 DQA	4 :	Date: _		
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DATE	OTED	Description of NC		Corrective Action Section	n B		Verific	ation	Approval	Approval	
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Work Order ID:

87271

Parent Item:

D412-702-343

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 2.00

Required Qty: 2.00

IPP Rev:A new issue DD 10.04.30 verified:EC

Item Name Item		Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measur	Qty on e Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-301 SM	- D 27	Manufactured	No			105	Each	0.0000		2	B9-	7363	\$ 6
D412-702-303) Harness Assembly	~y	Manufactured	No		440	105	Each	0.0000	SF-B87	5) 1397 ²	\mathcal{B}'	735	FY [
D412-702-305 5 m	ॐ	Manufactured	No		ing Alimeter	105	Each	0.0000		2	B8	766	ess/
D412-702-307) 5m /3 ,	≯	Manufactured	No			105	Each	0.0000		3939		/	
D412-702-309 Harness Assembly	2 >	Manufactured	No			105	Each	0.0000		2		B.J.	7772
D412-702-059		Manufactured	No			105	Each	7.0000		\int_{0}^{2}	A		7
Grommet 5m 3				Location		Loc Oty	Ī	Loc Code			, ,		
				FG125 8165	57	7			3				
03761-1-041) HOOK & LOOP STRIP		Manufactured	No	010		105	Each	6.0000	5	B825	12 S		
Smb 2	,			Location		Loc Qty	1	Loc Code					
3111				ST244A		6							
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				8617	78	5	ъ.	10.0000				()	\wedge
03542-1 Bracket		Manufactured	No			105	Each	10.0000	2.7	4	/6	100	ملا
SMS 270				Location		Loc Qty	Ī	Loc Code					(Z
<u> </u>				ST245		10							
				8048	80	10			•	4			

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Part No	:	PAR #:	Fault Ca	tegory:	_ NCR:	Yes N	o DQA	·	Date:	
	R	esolution:	_ Disposit	ion:	_ QA: I	WC Clos	sed:		Date:	
NCR:		W	ORK OR	DER NON-CONFORMA	•					
DATE	STEP	Description of NC			ion B	O: 0	Verifica		Approval	Approval
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Page 2

Work Order ID:	87271						α,		D := 1	D . 9/10/10
Parent Item:	D412-702-343							rt Date: 7/06/12	- 1 \	Date: 8/10/12
Parent Item Name:	5-Man Fwd Facing	g Shoulder Harness, 3	3 point				Sta	rt Qty: 2.00	Require	Qty: 2.00
D3571-1 Guide	SP DY	Manufactured	No		105	Each	23.0000	-3	6 SY	
				Location	Loc Qty		Loc Code			•
				ST245	23				·	
				63965	1					
				81655	22			<i>\top\partial</i>		
D3571-8 Guide	\mathcal{T}	Manufactured	No		105	Each	10.0000	2 1	4	
Guide Sm3	L/			Location	Loc Oty		Loc Code	/		
				ST245	10					^
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D3578±041 Doubler		Manufactured	No		105	Each	64.0000	6 B	188940	of S
5M2	27%			Location	Loc Qty		Loc Code	(°	·	
				ST244A	50					
				65269	0					
•				80921	50					
				ST245A	14					,
	Xe.			80380	14					
D3610-041	C TZ	Manufactured	No		105	Each	9.0000	2 3	4	
Spacket Sp	129/2			Location	Loc Qty		Loc Code	13	y 87520	6 CU 12/1/13
				ST245A	9				·	,
				84059	9				$+$ \wedge	
D3618-1 CAP \(\sqrt{5}	A territoria	Manufactured	No		105	Each	28.0000	2	sof d	
CAP SMS	• .			Location	Loc Qty		Loc Code	, -		-
				ST245A	28					
				55669	28					

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W/O:			V	ORK ORDER CHAN	GES		<u>i</u> ,	9		
DATE	STEP	PRO	OCEDURE CH	IANGE	В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Y	'es N	lo DQA	ı:	Date:	
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC			ction B	0	Verific		Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng		gn & late	Sectio	n C	Chief Eng	QC Inspector
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Work Order ID: Parent Item:	87271 D412-702-343	Shoulder Harrage	2 naint					rt Date: 7/06/12	Required Date: 8/10/12 Required Qty: 2.00
Parent Item Name:	5-Man Fwd Facing	Purchased	, 3 point No		105	Each	60.0000	_	8 S
Bolt	B 27			<u>Location</u> ST356 117619 121666	Loc Oty 60 10 50		Loc Code	- 8	
AN4-44A Bolt	7 4	Purchased	No		105	Each	30.0000	2-1	45)
Bolt Sm ²	». <i>)</i>			Location ST360 104806	Loc Oty 30 30		Loc Code	<u> 4</u>	· - -
MS24693-S274 Screw	M	Purchased	No	Location	105 <u>Loc Oty</u>	Each	135.0000 Loc Code	F-7 5V	4
MS24694*S56 SCREW		Purchased	No	ST288 117441	135 135 105	Each	89.0000	4 3	6
Sms 2%				Location ST289A 120142 121340	Loc Oty 89 12 77		<u>Loc Code</u>	<u></u>	<u> </u>
MS24694-S58 Screy MA D		Purchased	No	121340	105	Each	87.0000		4
ے میں ح				Location ST289A 116540 120308	Loc Oty 87 37 50		Loc Code	-y	-
MS24694-S60 Screw SMA	OT .	Purchased	No		105	Each	84.0000	[3/8/6	a^2
				<u>Location</u> ST289A 104407	<u>Loc Oty</u> 84 84		Loc Code	<u> </u>	_

W/O:			W	ORK ORDER CHANG	ies		,	-					
DATE	STEP	PR	OCEDURE CH			у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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										# 12 M			
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Part No	:	PAR #:	Fault Cate	egory:	_ NCR: \	es N	io DQA	\:	_ Date: _				
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Work Order ID: Parent Item: Parent Item Name:	87271 D412-702-343 5-Man Fwd Facing	Shoulder Harness	, 3 point					Date: 7/06/12 t Qty: 2.00	Required Date: 8/10/12 Required Qty: 2.00
AN960JD4160 Washer	NAS1149D0463J	Purchased	No		105	Each	29.0000	6	12 MB24415
w asriei	3ms 200			Location	Loc Oty		Loc Code		
	•			ST351	29				
				116289	8				
				119097	21	F1-	6.0000		_。 <i>()</i>
N960JD416L	NAS1149D0416J	Purchased	No		105	Each	6.0000		20190611
Vasher					1 0				
Sm) D			Location	Loc Oty		Loc Code		
- 1				FP002	6				-
				110153	6				- . ()
MS210421L4		Purchased	No		105	Each	1,112.0000	6 M	1224 524
Nut						*		***************************************	
				Location	Loc Oty		Loc Code	•	
Sh	m 20			ST300	1112				
	•			119075	116				
				121011	193				<u></u>
				121444	686				
•				121652	117				
GR32 12-4-4		Purchased	No		105	Each	0.0000	12	19075 12/8/2011
Cherry Rivet									170 N 101010WY

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W/O:			W	ORK ORDER CHANG	ES		,			***
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:								
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NCR:		V	VORK ORI	DER NON-CONFORMA						
DATE	STEP	Description of NC Section A	Initial	Action Description	ion B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
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IIN-D412-702-2

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QTY -337	QTY -341	0JY 343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing
							D214-702-337	Shoulder Harness Kit, for 214 Aircraft
	Х						D412-702-341	Dart 13-Man 3-Point
	^						D412-702-341	Shoulder Harness Kit
		х					D412-702-343	Dart 5-Man 3-Point Forward Facing
		_ ^					D412-702-343	Shoulder Harness Kit
			x				D412-702-345	Dart 4-Man 3-Point Aft Facing
							DT12-702-045	Shoulder Harness Kit
				x			D412-702-347	Dart 4-Man 3-Point Side Facing
								Shoulder Harness Kit
					х		D412-702-349	Dart 1-Man 3-Point Forward Facing
								Shoulder Harness Kit
		!				X	D412-702-351	Dart 1-Man 3-Point
		 		ļ				Shoulder Harness Kit
	1	V45-		1			-D412-702-059	-GROMMET-KIT
	2	حالما		1	7	₹ ₽ - ^-^	D412-702-301-	HARNESS ASSEMBLY
	2	40,		1-20	Jan may to		D412-702-303	HARNESS ASSEMBLY
	1	45		بقناسير		A SHOP SHOW BY	D412-702-305	*HARNESS ASSEMBLY
	1	SP	٦	-07-541	3 a.:	***15	D412-702-307	*HARNESS ASSEMBLY
	1	4					-D412-702-309 -=	=HARNESS ASSEMBLY
1	1		1				D412-702-311-	-HARNESS ASSEMBLY
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	1			1			D412-702-315	HARNESS ASSEMBLY
	1			11			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				11	D3542-1	BRACKET
	7	3== 2==		4=			=D3571=1=====	GUIDE
	2	<i>F</i> 2	2			<u> </u>	_D3571-3 D3572-041	GUIDE ASSEMBLY
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	2	\(\sigma_2 \)					=D3610-041	BRACKET
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1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
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1	2		2				AN4-16A	BOLT
1	ļ						AN4-21A	BOLT
7	4	<u> </u>	4	ļ		ļ	AN4-25A	BOLT
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<u> </u>	2	=2=					AN4-44A	=BOL-T.
18	26	6 =	20			<u> </u>	AN960JD416	=WASHER_(OR.NAS1149D0463J)
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9	24 12	4 12==	=6=	=12=	=4=		=CR3212-4-4 =MS21042L4===	RIVET (OR:MS21042-4)
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Date: 10.12.01